Intelligent Model

160-200 PCS-MIN

MINGYUAN

MINGYUAN

MINGYUAN

# Full Servo Driving Paper Cup Machine

MINGYUAN

Ruian Mingyuan Machinery Co., Ltd

**MYC-180S** 



# CATALOGUE



Catalogue Of Product Album

1 Parameters

Ultrasonic Heater System

05 Selling points

7 After-sales

MINGYUAN

09 Company view image

02 FAQ P05-06

04 Servo Motors

06 Electric list

08 Certificates

10 Other machine

MINGYUAN

# Proudct Parameters





MINGYUAN

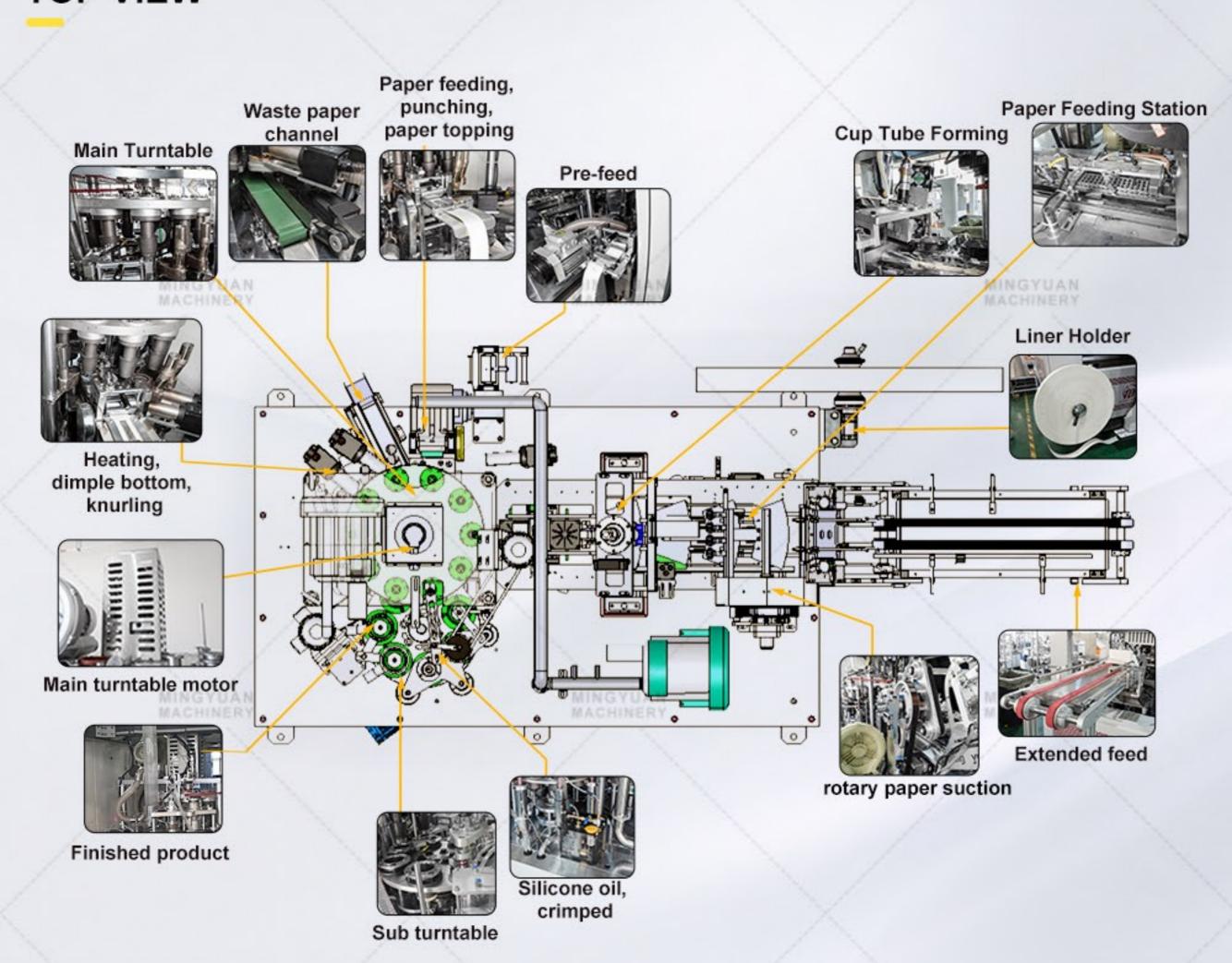
MINGY
MACHINERY

MACHI

Model	MYC-180S Intelligent Model Full Servo Motor Driving Paper Cup Machine	
Cup Side Welding	Ultrasonic heater	
Product Specifications	4 oz - 16 oz	
Rated Speed	160-180pcs/min	
Raw Material	PE/double PE/PLA laminated paper, Aluminum foil paper	
Thickness	0.27mm-0.44mm	
Configure the power	35 KW MINGYUAN MACHINERY	MINGYUAN MACHINERY
Actual Power Consumption	22 KW	
Gas Consumption	0.5 m³/min	
Minimum Pressure	0.6 kgf/cm <sup>2</sup>	
Quality	3200 kg	
Device Dimensions	3700 mm x 1600 mm x 1900 mm	

OEM ( Show Client Company Name in Machine Panel ) is welcome in our factory

#### **TOP VIEW**



#### ...

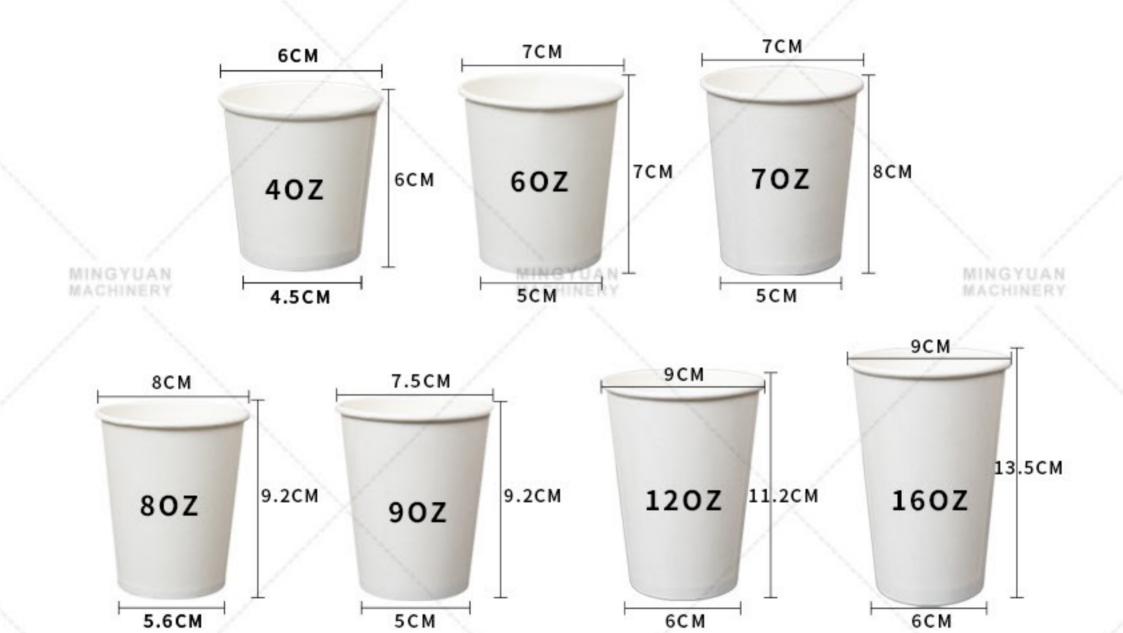
# Cup Size Range





MINGYUAN MINGYUAN MACHINERY MACHINERY

#### PAPER CUP SPECIFICATIONS







# FAQ of Paper Cup Machine



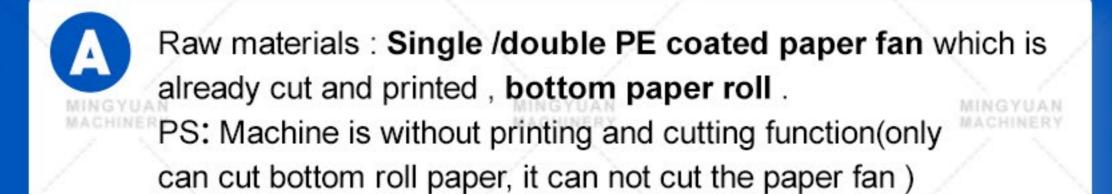








What is the raw materials for the paper cup machine?







What else we need to start the production?

Food-graded silicone oil and a small air compressor. (compressor required only for the air heating)





TACHINERY MACHINERY MACHINE

# FAQ of Paper Cup Machine





One machine is with just one mould or several mould? Can we make difference size of the cup in one machine?

MINGYUAN

MINGYUAN

MINGYUAN



One machine is installed one full set mould for free. You can buy extra half set mould (easy to change) or full set mould. We only recommend to change 1-3 sets half set mould (with same bottom diameter size) in one machine.





We have only half finished machine (no mould) in stock.

The mould design is customized as each customer requirement.

The mould production costs 20 days,10 days for the installation.

The delivery time is 30-35 days after the deposit payment.





The machine will be finished installation and tested running perfectly before the delivery. You will get the complete machine which is finished installation. We will provide the full operation and training Videos to guide you to run the machine. Anyone can install the machine and operate it easily.

MINGYUAN MINGYUAN MINGYUAN MINGYUA



What is the power consumption? what is the Voltage and Phases can the machine use?



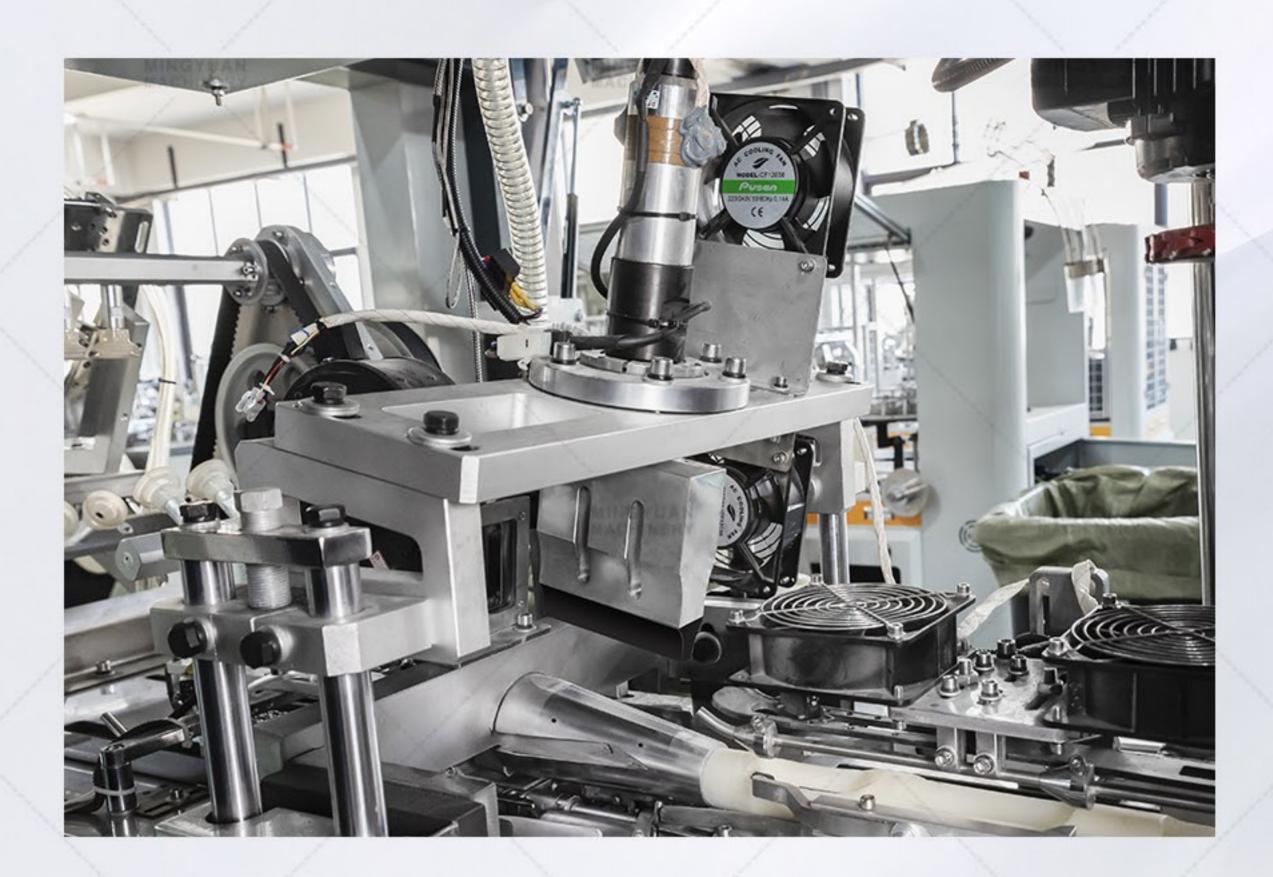
 $\bowtie$ 

The total power is around **4.5KW**, the Voltage can be **380 V three phases**, **220V single /three phases**. the electric system can be customized as client requirement.

# Ultrasonic Heater System







Ultrasonic heater system is with electric control box and voltage regulator which is provided for free to protect the ultrasonic electric system



**Ultrasonic Electric Control Box** 



#### **Voltage Regulator**



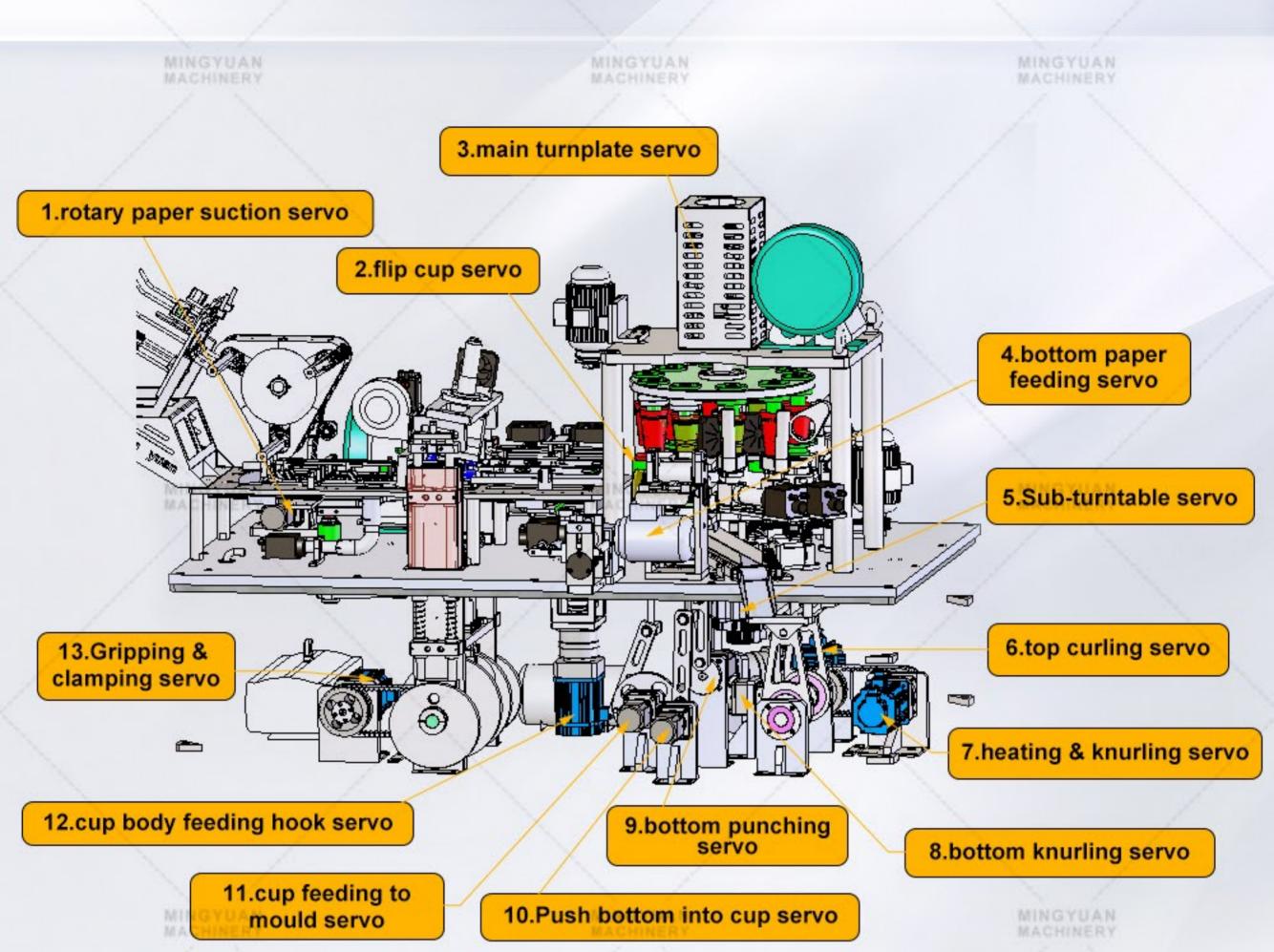
If the voltage is 380v, you need to connect a voltage regulator, if it is 220v, you don't need it

( above spare parts are only available in ultrasonic heater machine )

# Introduction to Servo Motors



















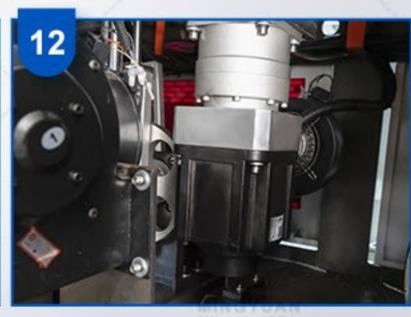














/ Page 08

# 8 Pcs Of MARKET Sensor













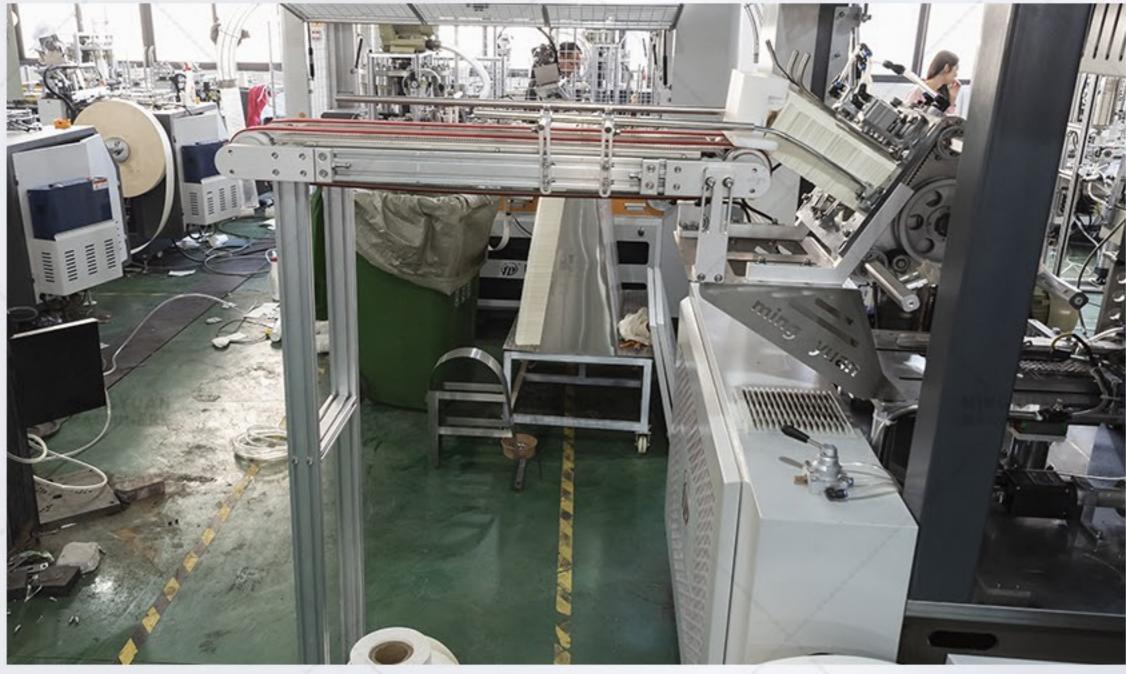
Panasonic Sensor: It can detect the full working process of the machine like paper less ,paper stuck,paper tube blocking, hot air blowing,bottom paper feeding and cup passing by errors. It will send alarm and ensure machine inside spare parts less collision issues,and run more stable.

Others: Less sensors only 6 pcs, machine running process will cause some issues and finished cups will be not good.





MINGYUAN MINGYUAN MACHINERY MACHINERY



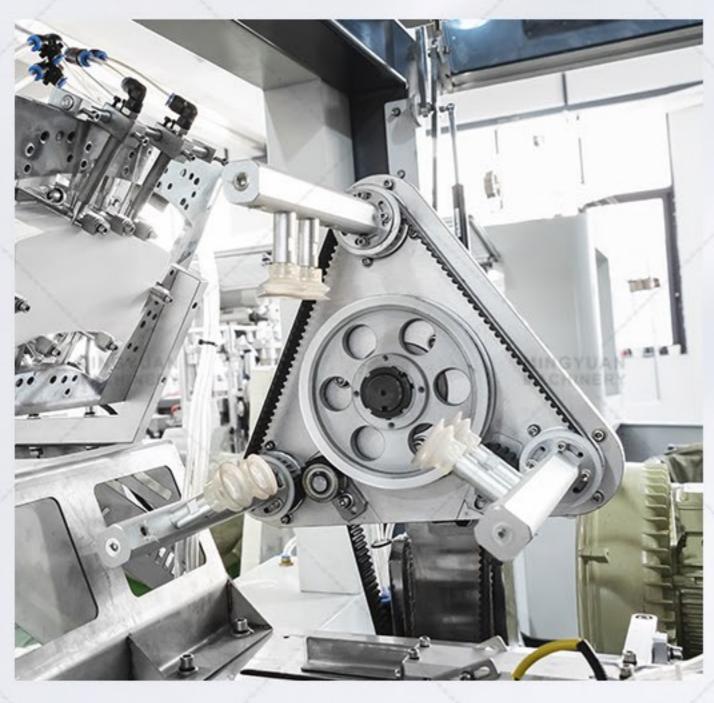


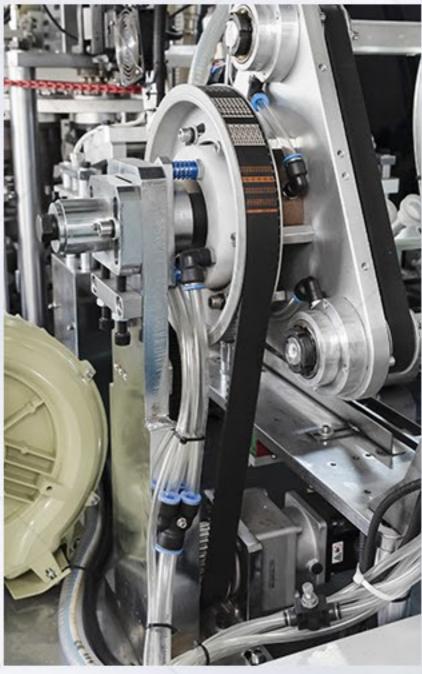


#### **Auto Paper Fan Feeding Unit**

Feeding the paper fan automatically and save labor costs.

MINGYUAN





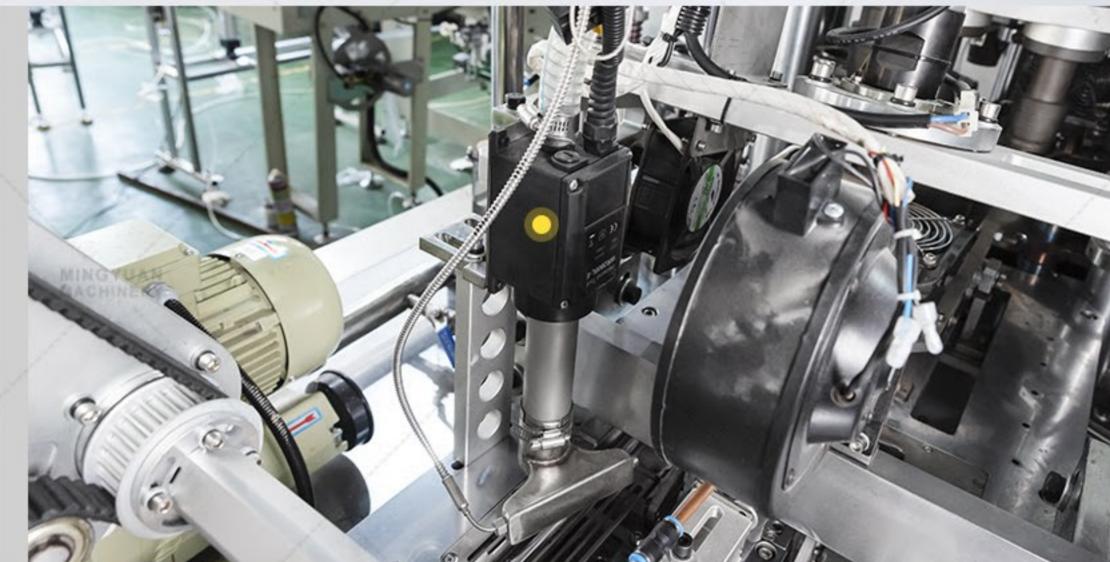
#### **Rotary Paper Suction Unit**

It can suck down paper stably without paper fan stuck (paper jamming) issues, which is suitable for high speed running.



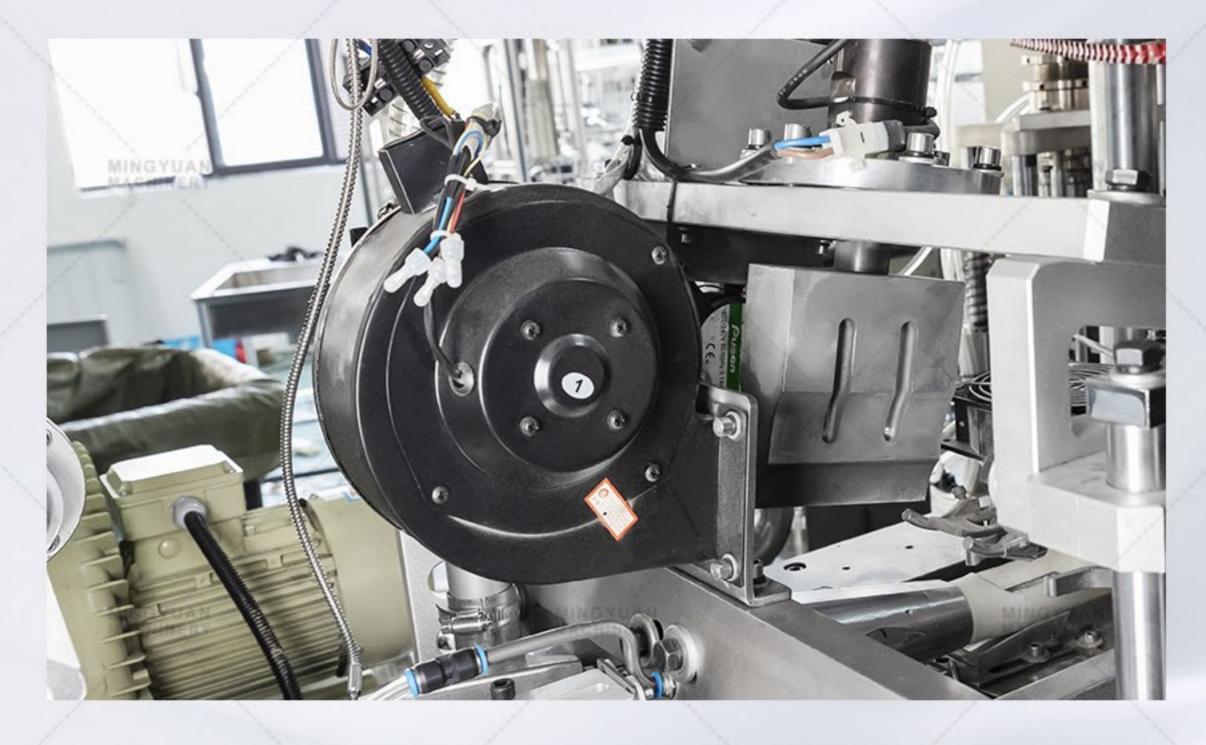






#### Hot Air Paper Fan Pre-heater

Hot air paper fan pre-heaters are in both side and the paper fan is pre-heated by the hot air pre-heater which can ensure the better welding effect(no leakage issues) before ultrasonic sealing when machine is running at high speed.



#### **Fan Cooling System**

It can cool the servo motors and ultrasonic welding unit.

And make the motor and spare parts longer service life.

∠ / Page 11







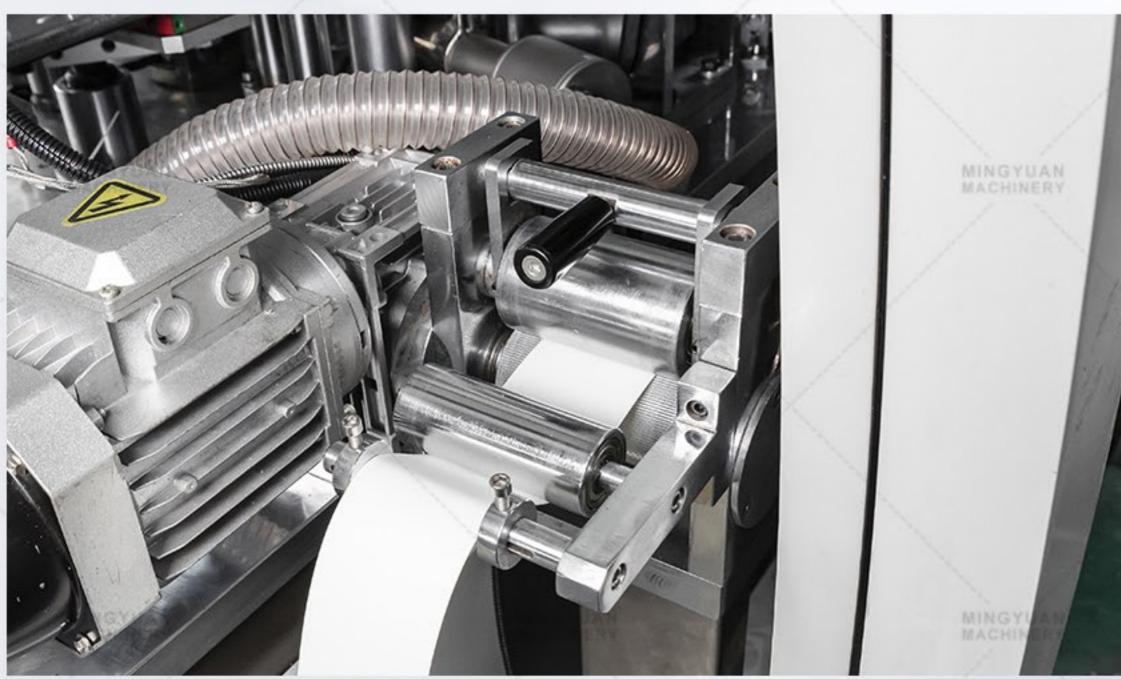
#### 3 PCS Bottom Hot Air Pre-heaters

MINGYUAN

WINGYUAN

MINGYUAT

1 hot air bottom paper folding heater and 2 pcs bottom hot air pre-heaters can ensure bottom sealing no leakages issues in high speed.





## **Bottom Paper Feeding and Punching Unit**

The bottom feeding and punching are controlled by two pcs servo motors, which can ensure that the bottom feeding and cutting are more accurately, it can greatly save the bottom paper.







#### Two Times Top Curling Unit(With Heater)

Twice heating and curling make the top curling better and tighter. Compared with once curling ,twice curling is more suitable for high speed running and make the cup curling tight and better looking without cracked.





#### 2 Times Rotary Bottom Knurling Unit

New design knurling unit which can make the bottom knurling sealing better and no leakage issues in high speed running

MINGYUAN MINGYUAN MACHINERY MACHINE



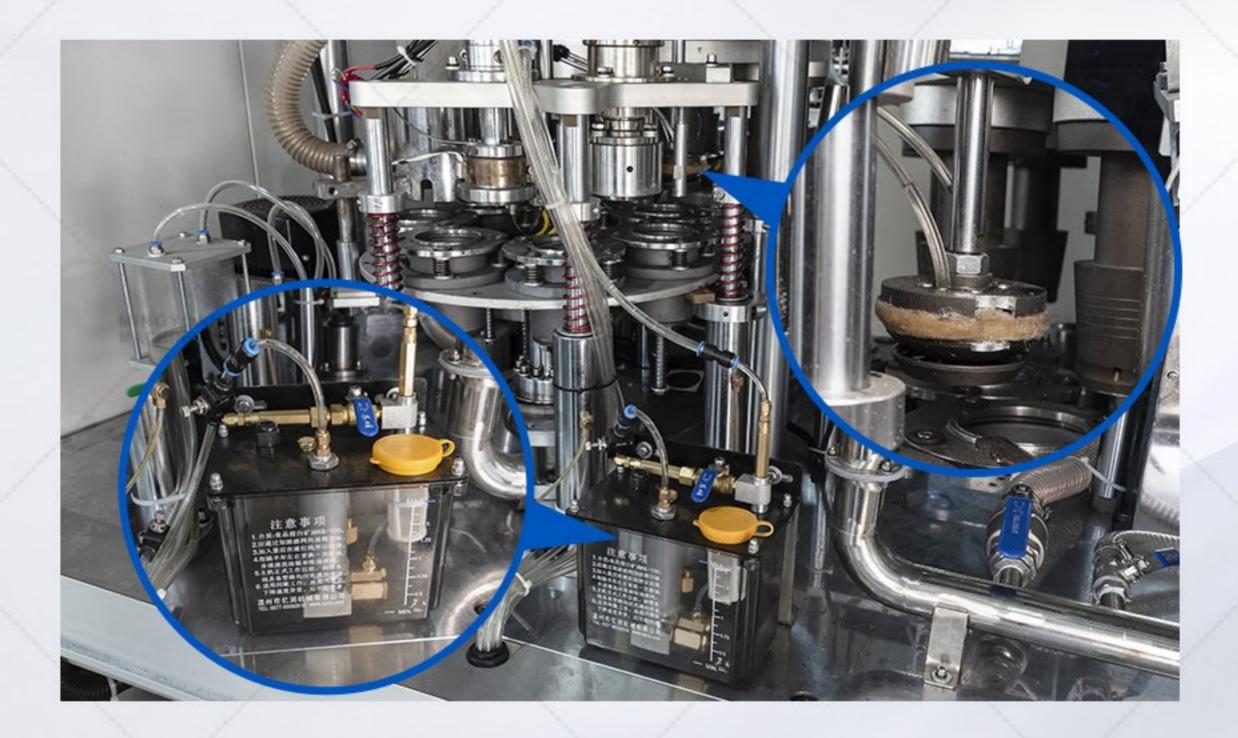
MINGYUAN MINGYUAN MINGYUAN MACHINERY MACHINERY



#### Silicone Oil Recycling Unit

It can recycle the oil and save the oil.

MINGYUAN



## Top Pre-curling With Silicone Lubrication

Top curling is lubricated by the food grade silicone oil to make the curling top pressure well-distributed to avoid being burst.





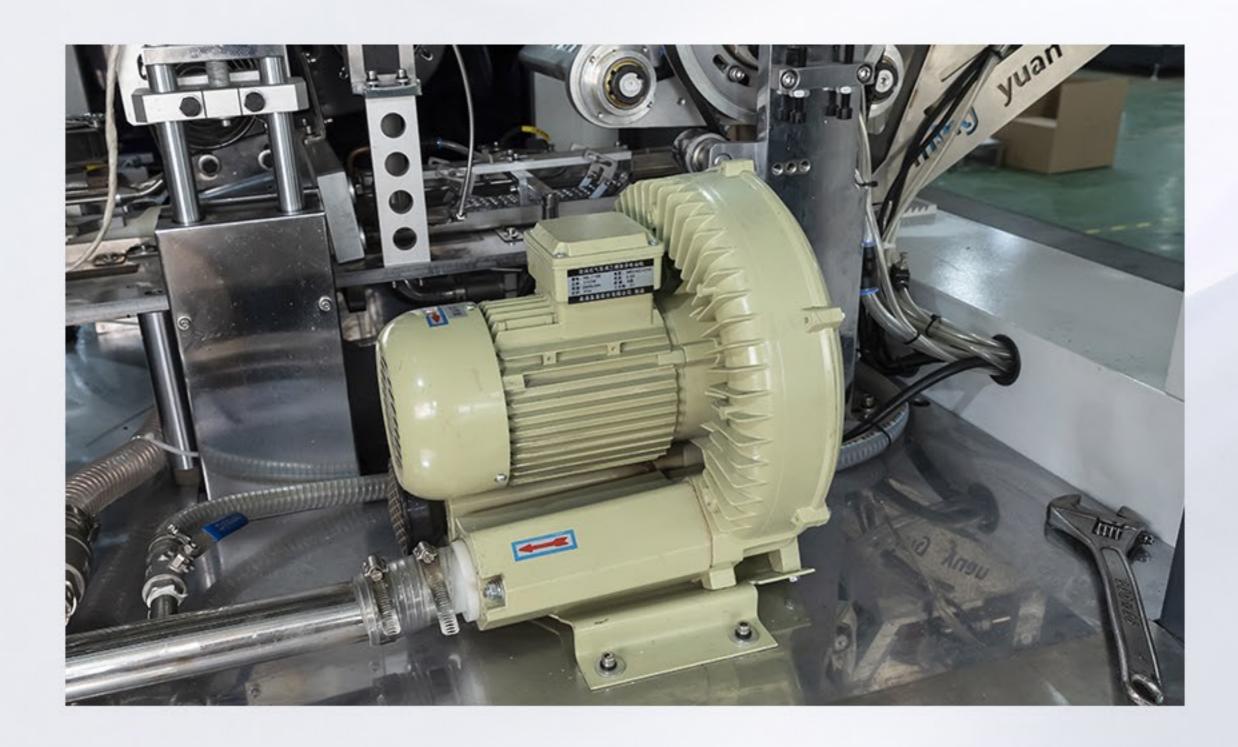


#### **Touch Screen with Network Function**

It adopts PLC controller and touch screen (man-machine interface).

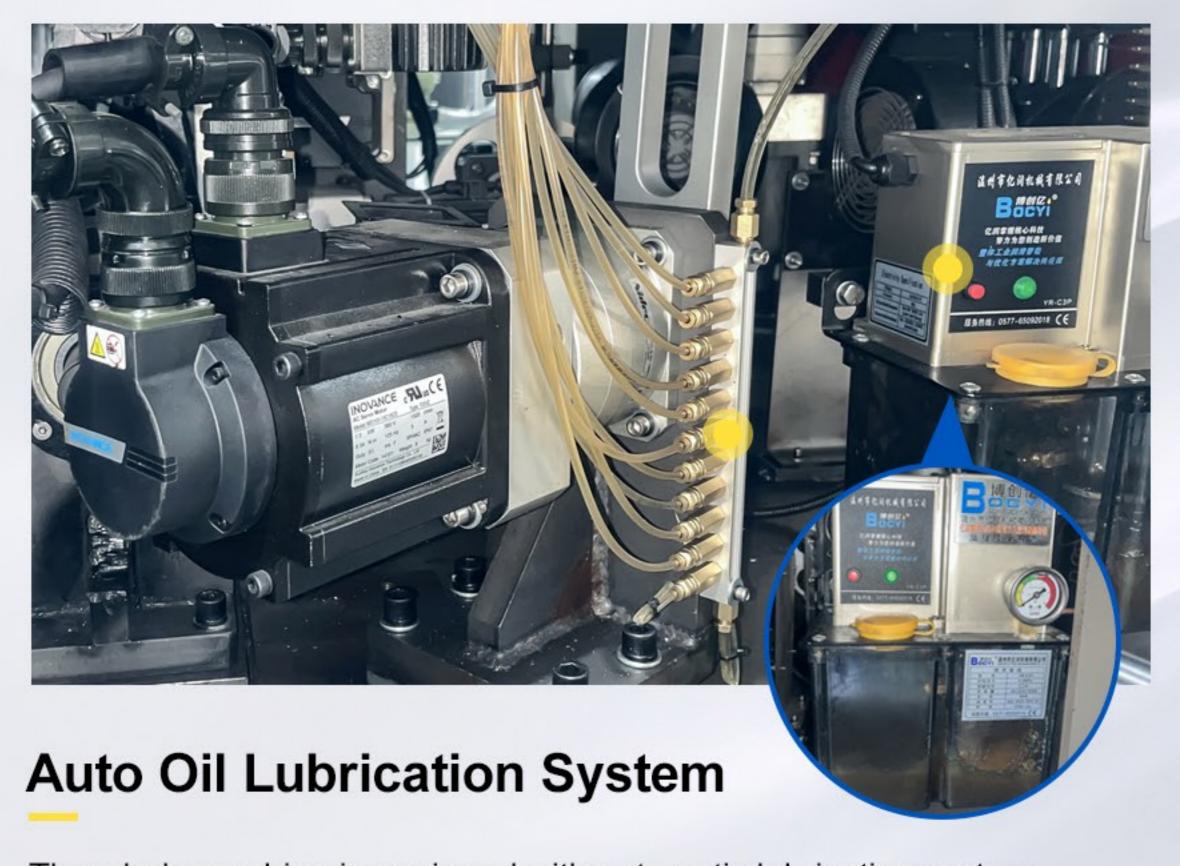
All the working parameters can be set and monitored in the control panel which is convenient for parameter setting and adjusting.

Engineer can remote control machine and help you solve the issues by connecting the network



#### Air Blower

It is used to provide the air to the hot air pre-heater.



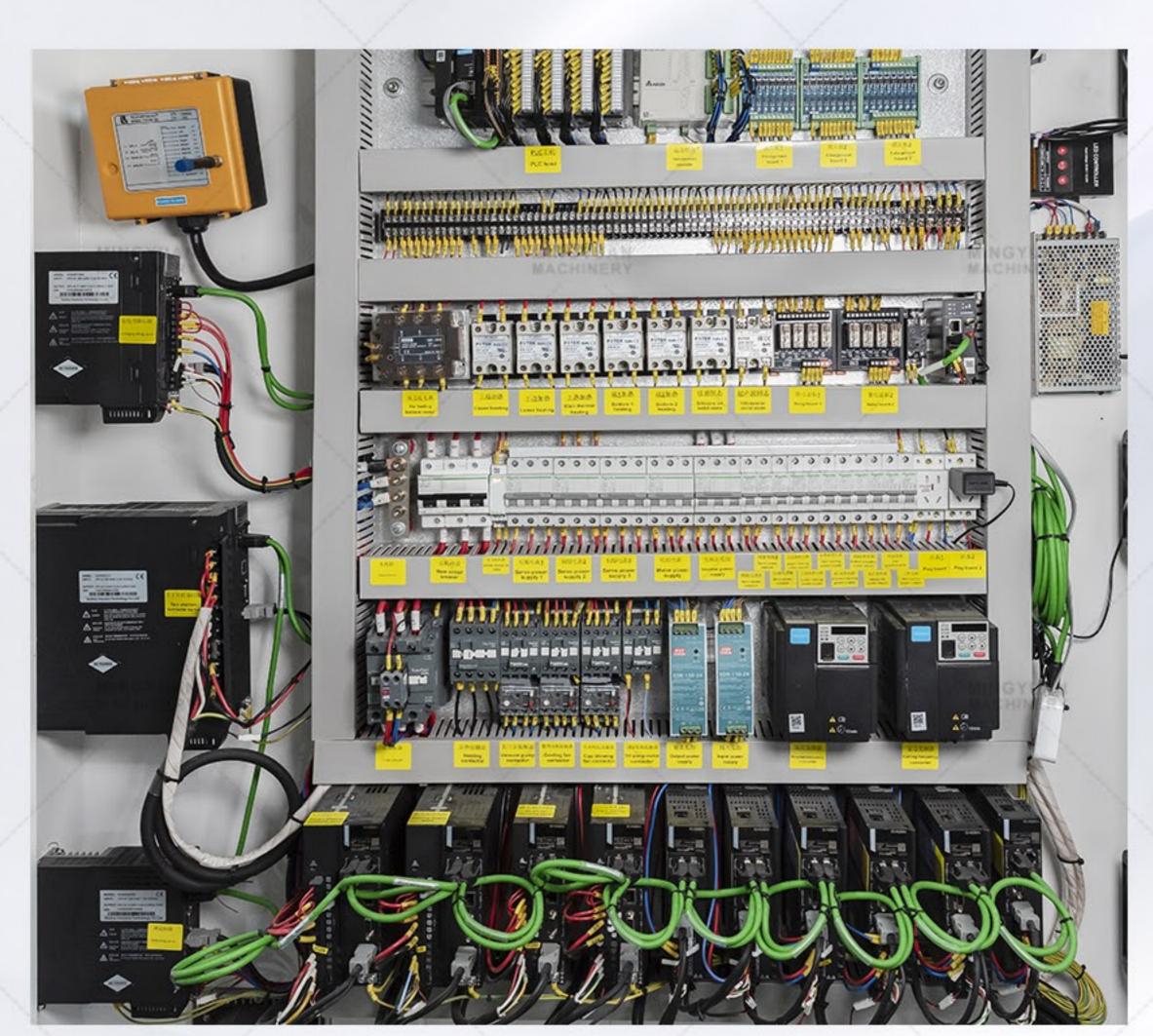
The whole machine is equipped with automatic lubrication system which makes all mechanical parts workingmuch more smoothly, longer service life and less troubles.

⊠ / Page 15

# Electric Components List







Brand	Picture	Name
Schneider Electric FRENCH BRAND		AC CONTACTOR 6 x PCS
Schneider Electric FRENCH BRAND		THERMAL RELAYS
Schneider Electric FRENCH BRAND		BREAKERS 17 x PCS
Honeywell AMERICAN BRAND	MINGYLAN	PHASE SEQUENCE PROTECTOR 1 x PCS
FOTEK TAIWAN BRAND		SOLID STATE RELAY 4 x PCS
FOTEK TAIWAN BRAND		3-PHASE SSR 1 x PCS HINERY
INOVANCE CHINA BRAND	A Company of the same of the s	FREQUENCY CONVERTERS 2 x PCS
INOVANCE CHINA BRAND		SERVO MOTOR DRIVER 13 x PCS
TAIWAN BRAND		SWITCHING POWER SUPPLY 1 x PCS

A NELTA 台达

TAIWAN BRAND

**TEMPERATURE** 

MODULE

1 x PCS GYUAN

#### • • •

# Rest Assured To Buy





MINGYUAN

MINGYUAN

MINGYUA

#### Warranty of spare parts

Spare Parts guarantee for two year since client received machine.



#### Technical engineer support

MACHINERY

MINGYUAN

Send technician for installation & training, the cost cover by buyer (round ticket, accommodation, Salary of USD 100 Each day)



#### Operation manuals & online supports

We will provide the operation CD and manual, we also supply the 24 hours online service.



MACHINERY



MINGYUAN

#### **Bussiness support**

We will offer the most professional suggestion to help you start and expand your business.



We are a company with solutions

We have many videos of AFTER-SALES SERVICES

 $\times$ 

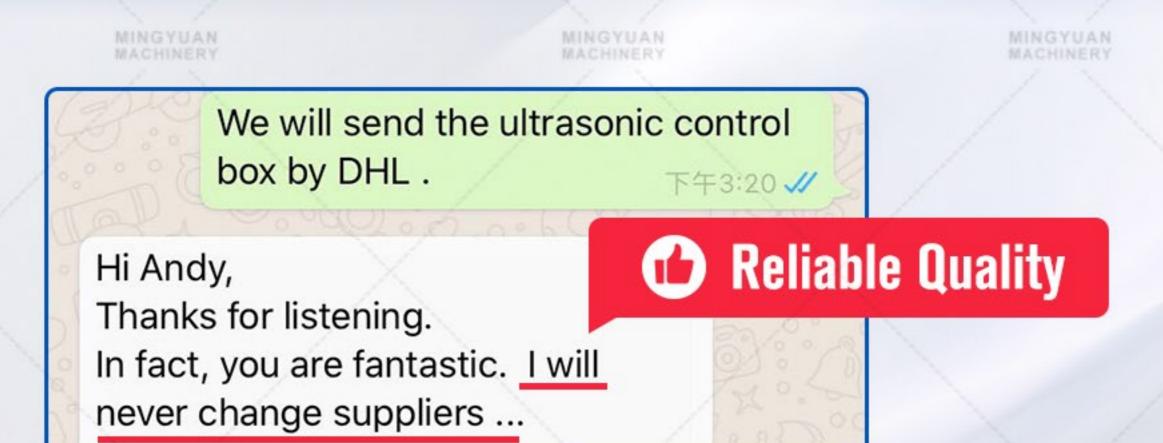


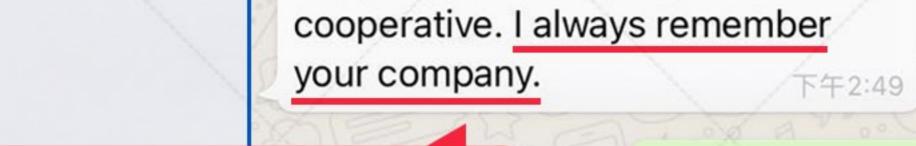


•••

## Good Service Win Client Trust







MINGYUAN

Ok, you, your Company is so much

### **Excellent Service**

Ok, Some one call me from Dhaka to know about machine. I tell him

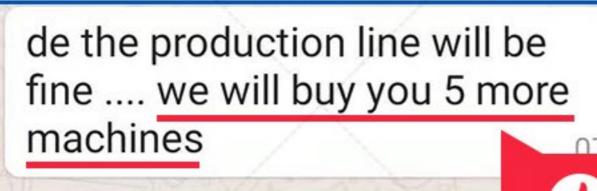
Thank you.

my experience.

下午3:02

MINGYUAN

下午2:50 🕢



Trustworthy dont worry, we have more than 12 years exprience in

manufacture and export 07:56 🗸

It will be a pleasure collaborate with you company ASAP 下午4:21

Pleasure Cooperation

u. It is nice to cooperate

下午4:22 🕢

MINGYUAN



## Certificates



MINGYUAN

MINGYUAN

MINGYUAN





MINGYUAN

MINGYUAN

MACHINER





MACHINERY

# Company View Image





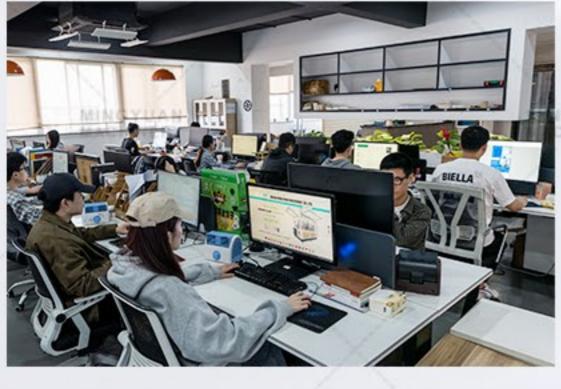


















#### ...

# Other Machine





MINGYUAN

MACHINERY

MACHINERY

#### **Full Servo Paper Cup Machine**



#### **High Speed Paper Lid Machine**



**Hydraulic Paper Plate Machine** 



**Intelligence Paper Bowl Machine** 



**Paper Cup Sleeve Machine** 



#### **Intelligence Paper Bucket Machine**

